

# ECOLOY Cutter Set Box (Art.-No. 910.00.105)

Cutter for non precious alloys, titanium and gold alloys



## Advice:

milled surface < 5 mm use 0°

milled surface > 5 mm use 1° or 2°

All cutters have the same diameter



## Instructions for milling of non precious metal alloys and titanium:

	<b>coarse = red</b>	<b>fine = green</b>
20.000 rpm	coarse pre-milling	7.500 rpm
9.000 rpm	coarse remilling	3.000 rpm
		fine pre-milling
		fine remilling

## Instructions for milling of gold alloys:

	<b>coarse = red</b>	<b>fine = green</b>
15.000 rpm	coarse pre-milling	7.000 rpm
7.000 rpm	coarse remilling	3.000 rpm
		fine pre-milling
		fine remilling



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